

Soda Lime Float Glass (Clear & Tinted)

Soda lime glass is the most prevalent type of glass and is prepared by melting the raw materials, such as soda, lime, silica, alumina, and small quantities of fining agents in a glass furnace at temperatures up to 1675°C. Soda lime sheet glass is made by floating molten glass on a bed of molten tin. This method gives the sheet uniform thickness and very flat surfaces. Soda lime glass is the base material for most clear, colored and patterned glass types.

Features:

- Can be chemically strengthened to increase mechanical strength*
- Can be heat strengthened or heat tempered to increase thermal shock resistance and mechanical strength
- Can be machined, optically coated, chemically etched, sandblasted, colored, or laminated
- Good flatness and surface quality due to float process
- The lowest cost solution for sheet fabricating glass components

**Mechanical strength is the general ability of a material to withstand stress and strain. The mechanical strength of tempered or chemically strengthened glass can be 4 times as much as ordinary glass.*

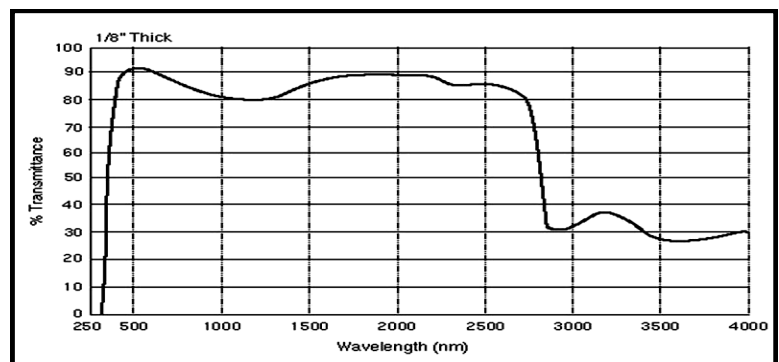
Dimensions:

- Thicknesses: 0.02" - 0 1" (0.55 - 25.4mm)
- Sizes: Up to 96" x 72" (2440 x 1830mm)

Contact us to request other sizes

Physical Properties:

Modulus of Elasticity	7.2 x 10 ¹⁰ Pa	(10.4 x 10 ⁶ psi)
Modulus of Rigidity	3.0 x 10 ¹⁰ Pa	(4.3 x 10 ⁶ psi)
Bulk Modulus	4.3 x 10 ¹⁰ Pa	(6.18 x 10 ⁶ psi)
Poisson's Ration	0.23	
Specific Gravity	2.53	
Density	2530 kg/m ³	
Coefficient of Thermal Stress	0.62 mPa/°C	(50 psi/°F)
Thermal Conductivity	0.937 W.m/m ² °C	(6.5 btu.in/hr.°F.ft ²)
Specific Heat	0.21	
Coefficient of Linear Expansion	8.9 x 10 ⁻⁶ strain/°C	(4.9 x 10 ⁻⁶ strain/°F)
Hardness (Moh's Scale)	5 to 6	
Refractive Index Sodium D Line	1.523	
• (1µm)	1.511	
• (2µm)	1.499	
Softening Point	726°C	1340°F
Annealing Point	546°C	1015°F
Strain Point	514°C	957°F
Emissivity (Hemispherical) at 75°F	0.84	



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Glass Fabrication



Coating Deposition



CNC Machining



Strengthening - Chemical & Heat



Screen Printing of Graphics



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